

CAST POLYAMIDE 6 / GIETNYLON



MAIN FEATURES

- Good slide and wear properties
- Resistant to many oils, greases and fuels
- High toughness

| COLOUR | Black |
|--------|----------------------|
| FILLER | Molybdenum disulfide |

- Good damping
- Sensitive to stress cracking
- High strength

PROPERTIES

| | Typical value | Units | Test method |
|---------------------|---------------|-------------------|---------------------|
| DENSITY | 1.15 | g/cm ³ | |
| WATER ABSORPTION | 0.2/0.5 | % | DIN EN ISO 62 |
| FLAMMABILITY (UL94) | НВ | | DIN IEC 60695-11-10 |

MECHANICAL PROPERTIES

| | Typical value | Units | Test method |
|---------------------------|---------------|-------------------|--------------------|
| MODULUS OF ELASTICITY | 3200 | Мра | DIN EN ISO 527-2 |
| TENSILE STRENGTH | 82 | Мра | DIN EN ISO 527-2 |
| TENSILE STRENGTH AT YIELD | 80 | Мра | DIN EN ISO 527-2 |
| ELONGATION AT YIELD | 4 | % | DIN EN ISO 527-2 |
| ELONGATION AT BREAK | 55 | % | DIN EN ISO 527-2 |
| FLEXURAL STRENGTH | 102 | MPa | DIN EN ISO 178 |
| MODULUS OF ELASTICITY | 3000 | Мра | DIN EN ISO 178 |
| COMPRESSION STRENGTH | 22/38 | MPa | EN ISO 604 |
| COMPRESSION MODULUS | 2800 | Мра | EN ISO 604 |
| IMPACT STRENGTH | Not broken | kJ/m ² | DIN EN ISO 179-1eU |
| NOTCHED IMPACT STRENGTH | 4 | kJ/m ² | DIN EN ISO 179-1eA |



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THERMAL PROPERTIES

| | Typical value | Units | Test method |
|----------------------------------|---------------|-------|-------------|
| GLASS TRANSITION TEMPERATURE | 43 | °C | DIN 53765 |
| MELTING TEMPERATURE | 217 | °C | DIN 53765 |
| SERVICE TEMPERATURE (LONG TERM) | 100 | °C | |
| SERVICE TEMPERATURE (SHORT TERM) | 170 | °C | |

ELECTRICAL PROPERTIES

| | Typical value | Units | Test method |
|-----------------------------|---------------|-------|---------------|
| SPECIFIC SURFACE RESISTANCE | 10 14 | Ω | DIM IEC 60093 |
| SPECIFIC VOLUME RESISTANCE | 10 14 | Ω*cm | DIM IEC 60093 |

AVAILABLE

SEMI-FINISHED PRODUCTS

| SHEETING | 8 to 100 mm* |
|----------|-------------------|
| ROD | Ø 50 to Ø 350 mm* |
| TUBE | At request |

^{*} Other dimensions can be delivered at request.

We produce customized finished cast polyamide products according to your specifications.

This can be based on a drawing or model.

Any questions about products or make an enquiry? Simply call +31 180 46 34 71 or send us an e-mail at sales@ridderflex.nl