

# POLYAMIDE 6 / NYLON 6



#### MAIN FEATURES

- Good slide and wear properties
- Resistant to many oils, greases and fuels
- High toughness

COLOUR Natural

- Good machinability
- High strength
- Good weldable and bondable

#### **PROPERTIES**

	Typical value	Units	Test method
DENSITY	1.14	g/cm <sup>3</sup>	
WATER ABSORPTION	6	%	DIN EN ISO 62
FLAMMABILITY (UL94)	НВ		DIN IEC 60695-11-10

### **MECHANICAL PROPERTIES**

	Typical value	Units	Test method
MODULUS OF ELASTICITY	3300	Мра	DIN EN ISO 527-2
TENSILE STRENGTH	79	Мра	DIN EN ISO 527-2
TENSILE STRENGTH AT YIELD	78	Мра	DIN EN ISO 527-2
ELONGATION AT YIELD	4	%	DIN EN ISO 527-2
ELONGATION AT BREAK	130	%	DIN EN ISO 527-2
FLEXURAL STRENGTH	100	MPa	DIN EN ISO 178
MODULUS OF ELASTICITY	2900	Мра	DIN EN ISO 178
COMPRESSION STRENGTH	24/41	MPa	EN ISO 604
COMPRESSION MODULUS	2700	Мра	EN ISO 604
IMPACT STRENGTH	Not broken	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU
NOTCHED IMPACT STRENGTH	7	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA

#### THERMAL PROPERTIES

	Typical value	Units	Test method
GLASS TRANSITION TEMPERATURE	45	°C	DIN 53765
MELTING TEMPERATURE	220	°C	DIN 53765
SERVICE TEMPERATURE (LONG TERM)	100	°C	
SERVICE TEMPERATURE (SHORT TERM)	160	°C	



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### **ELECTRICAL PROPERTIES**

	Typical value	Units	Test method
SPECIFIC SURFACE RESISTANCE	10 14	Ω	DIM IEC 60093
SPECIFIC VOLUME RESISTANCE	10 14	Ω*cm	DIM IEC 60093

#### **AVAILABLE**

#### SEMI-FINISHED PRODUCTS

SHEETING	1 to 100 mm*
ROD	Ø 4 to Ø 300 mm*
TUBE	At request

<sup>\*</sup> Other dimensions can be delivered at request.

We produce customized finished polyamide 6 products according to your specifications.

This can be based on a drawing or model.

Any questions about products or make an enquiry? Simply call +31 180 46 34 71 or send us an e-mail at sales@ridderflex.nl